

Date: Tuesday, 12/6/2005 9:24:26 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PAD
Job Number : 25114	
Estimate Number : 11203	
P.O. Number : <i>N/A</i>	Part Number : D31955
This Issue : 12/6/2005 S.O. No. : <i>N/A</i>	Drawing Number : D3195 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : <i>N/A</i>	Material : <i>N/A</i>
Written By : <i>See comment below</i>	Due Date : 12/13/2005
Checked & Approved By : <i>See comment below</i>	Qty: <i>70</i> Um: Each
Comment : Est Rev: A New Issue 05-12-05 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D3195	Neoprene 1/8" thick
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Comment: Qty.: 0.0099 sf(s)/Unit Total : 0.0987 sf(s)  
 Make from D3195 Neoprene 1/8" thick  
 Material: Neoprene 1/8" thick  
 Batch: *B20359*

*SAD 05/12/21/30*

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
 Cut & Punch as per Dwg D3195

*SAD 05/12/21/30*

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*20-12-21*

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: *GA*

*SB 06/01/12 30*

5.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL  
 Inspection Level 21

*SB 06/01/12 30*

Job Completion



*u 06-01-12 30*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/01/12

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

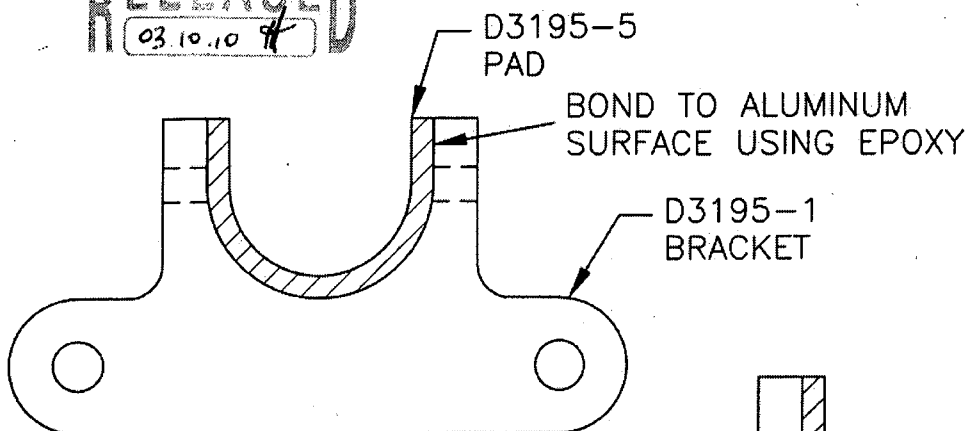
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

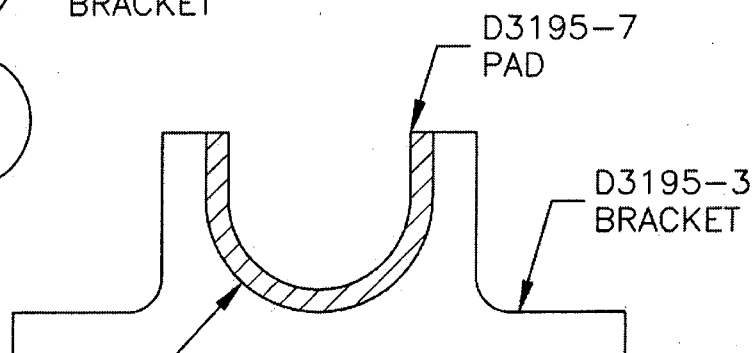


DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO. D3195	REV. A
DATE 03.06.23				TITLE BRACKET	SHEET 1 OF 3
A				03.06.23	NEW ISSUE

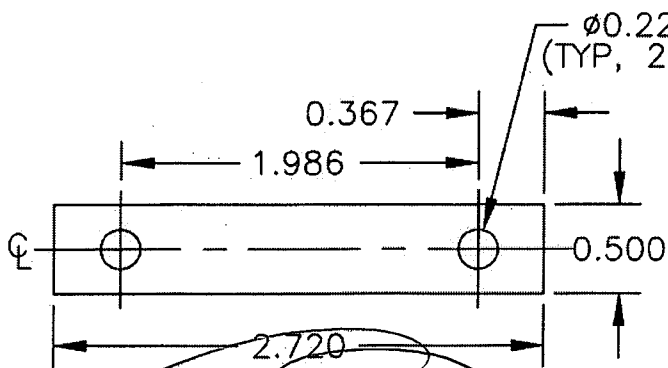
RELEASED  
03.10.10



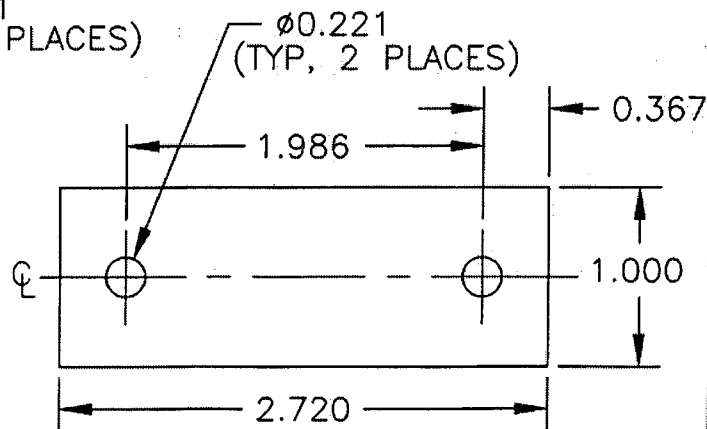
D3195-041  
BRACKET



D3195-043  
BRACKET



D3195-5 PAD



D3195-7 PAD

D3195-5 & D3195-7 PAD

- 1) MATERIAL: 60 DUROMETER NEOPRENE 1/8" THICK  
(POSSIBLE SUPPLIERS, ACCURATE RUBBER)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 3) ALL DIMENSIONS ARE IN INCHES

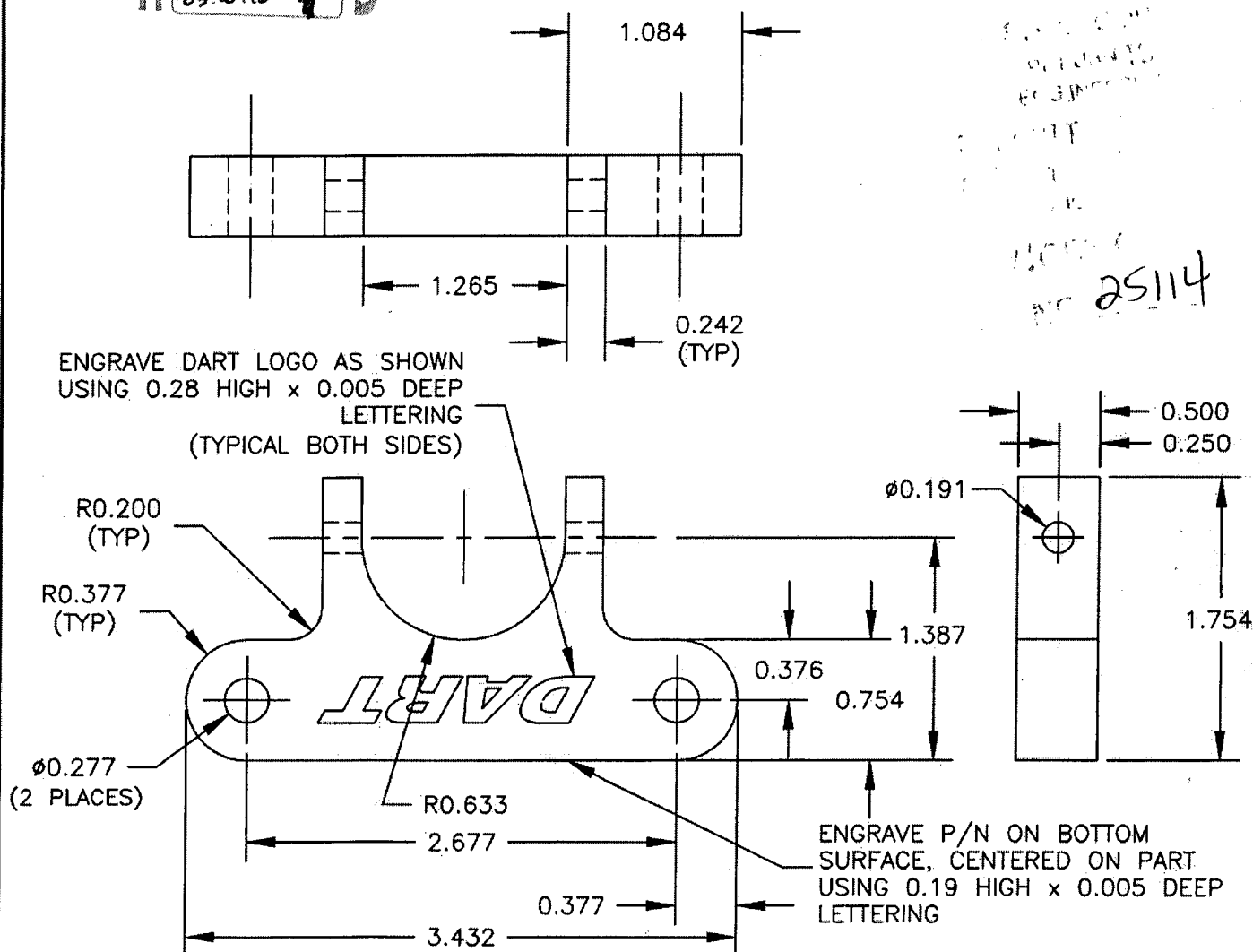
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DATE 03.06.23		TITLE BRACKET	SCALE 1:1

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03.10.10



**D3195-1 BRACKET**

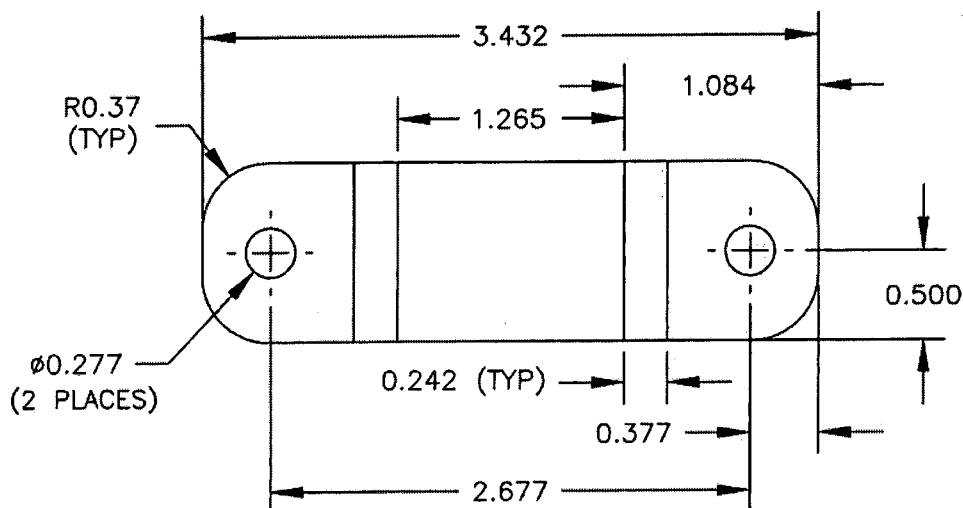
- 1) MATERIAL: 6061-T6/T651 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC M6061T6S OR M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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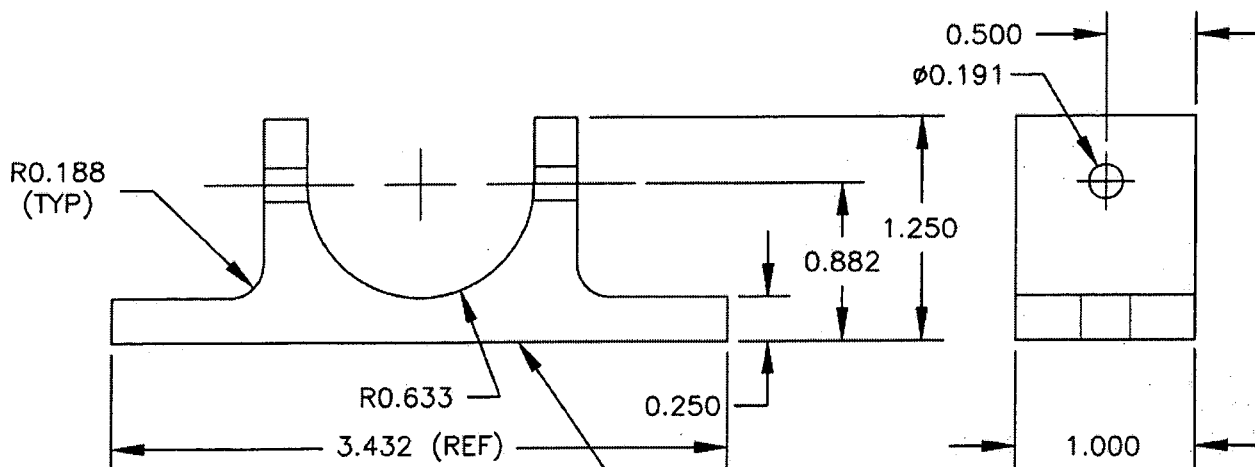
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DATE 03.06.23		TITLE BRACKET	SCALE 1:1



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WITHOUT NOTICE  
WORK ORDER  
NO. 05114



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03.10.10

ENGRAVE P/N ON BOTTOM  
SURFACE, CENTERED ON PART  
USING 0.19 HIGH x 0.005 DEEP  
LETTERING

#### D3195-3 BRACKET

- 1) MATERIAL: 6061-T6/T651 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC M6061T6S OR M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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